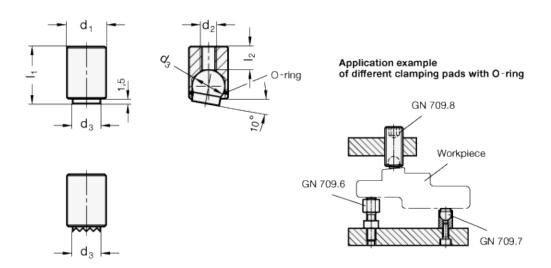
# GN 709.7

Clamping pads









#### technical informations

### Material

Case tempered steel, class 5.8 (tensile strength 500 N/mm<sup>2</sup>).

# Ball

Hardened steel (54+2 HRC), Polyacetal (POM) plastic.

# O-ring

NBR synthetic rubber (Perbunan).

# Standard versions available

- Version B: Ball steel, smooth contact face.
- Version R: Ball steel, serrated contact face.

- Version K: Ball plastic, smooth contact face.

# Features and applications

Clampimg pads GN 709.7 are also used in jig and fixture construction, for example for clamping workpieces, as movable bearing surface or as stop. The swivel-mounted ball compensates uneven and non-parallel contact surfaces by as much as 10°. It is also secured against further twisting.

The O-ring holds the ball in position and prevents dirt from penetrating, resulting in a long service life and constant mobility.

Standard Elements	Main dimensions						Weight
Description	d <sub>1</sub>	I <sub>1 ±0.13</sub>	d <sub>2</sub>	d <sub>3</sub>	d <sub>4</sub>	I <sub>2</sub>	g
GN 709.7-10-12-B	10	12	M4	6	7	5.6	7
GN 709.7-10-25-B	10	25	M4	6	7	18.6	14
GN 709.7-13-16-B	13	16	M5	8.5	10	7.2	15
GN 709.7-13-25-B	13	25	M5	8.5	10	16.2	24
GN 709.7-10-12-R	10	12	M4	6	7	5.6	7
GN 709.7-10-25-R	10	25	M4	6	7	18.6	14
GN 709.7-13-16-R	13	16	M5	8.5	10	7.2	16
GN 709.7-13-25-R	13	25	M5	8.5	10	16.2	23
GN 709.7-10-12-K	10	12	M4	6	7	5.6	5
GN 709.7-10-25-K	10	25	M4	6	7	18.6	12
GN 709.7-13-16-K	13	16	M5	8.5	10	7.2	15
GN 709.7-13-25-K	13	25	M5	8.5	10	16.2	20



STANDARD MACHINE ELEMENTS WORLDWIDE